



Embroidered Patches

Size	Embroidery Coverage	Quantity							
		50	100	200	350	500	1000	2500	5000+
2"	50%	3.74	2.76	1.86	1.56	1.36	0.96	0.76	0.72
	75%	3.96	2.84	1.98	1.60	1.42	1.00	0.82	0.78
	100%	4.18	2.94	2.10	1.66	1.48	1.08	0.90	0.84
2 1/2"	50%	4.18	3.12	2.22	1.62	1.44	1.06	0.86	0.82
	75%	4.40	3.24	2.32	1.68	1.50	1.12	0.94	0.90
	100%	4.64	3.38	2.42	1.76	1.60	1.20	1.04	0.98
3"	50%	4.64	3.50	2.44	2.16	1.74	1.24	1.02	0.98
	75%	4.86	3.60	2.56	2.26	1.82	1.32	1.12	1.08
	100%	5.10	3.72	2.68	2.40	1.92	1.44	1.24	1.20
3 1/2"	50%	5.08	3.82	2.62	2.26	1.96	1.54	1.34	1.28
	75%	5.30	4.40	2.84	2.46	2.10	1.70	1.50	1.44
	100%	5.52	4.68	3.08	2.68	2.28	1.86	1.68	1.64
4"	50%	5.52	3.94	2.92	2.52	2.20	1.78	1.52	1.44
	75%	5.74	4.16	3.20	2.78	2.42	2.00	1.72	1.60
	100%	5.98	4.40	3.50	3.06	2.66	2.24	1.98	1.76
4 1/2"	50%	5.96	4.16	3.34	2.92	2.50	2.04	1.82	1.68
	75%	6.18	4.38	3.66	3.24	2.72	2.28	2.08	1.84
	100%	6.40	4.60	4.00	3.56	2.96	2.52	2.30	2.00

(8p)

We can produce all standard and custom shapes and sizes. Whether you provide new designs or require duplication of an existing patch, embroidered emblems make it a natural for fund raising, achievement awards and souvenir sales for schools, groups or organizations.

Each emblem is made of a washable twill or felt background and includes up to seven colorfast threads (additional colors can be added). Hundreds of thread colors are available as well as metallic gold and silver threading. Add thermoplastic or heat seal backing to reduce shrinkage and increase the emblems durability. Reflective twill, Velcro® and adhesive backings are some creative options.

There are **NO** tape or set-up charges.

For quantities larger than 7500 pieces, please call factory.

MATERIAL: Washable twill. Felt material add 10% to the unit cost. Reflective material add 25%.

BACKING: Thermoplastic, heat seal (iron-on) or adhesive backing add .10(v). Velcro® backing add \$1.00(v). Safety pin add .40(v).

BORDERS: Laser cut or stitched borders add .15(v).

ADDITIONAL COLORS: Add .15(v) for each additional color.

METALLICS: Silver or gold, add 15% to the unit cost.

SIZING: (Length+Width)/2 (Example: 2"+3"=5" 5"÷2=2 1/2").

PRE-PRODUCTION: \$125.00(v) of which 50% is applied to final order.

PRODUCTION TIME: 3-5 weeks from receipt of acceptable art.

Use this convenient ruler to calculate patch sizing

