

Cloisonné & Cloisonné Plus

A centuries old technique starts with die-struck copper, filled with up to four powdered glass blend colors and made to have the feel of porcelain and the endurance of jewels. Cloisonné is hand polished, plated gold, silver, bronze, nickel or black nickel and polished again. A standard military clutch or safety pin backing is included. When color matching is required, a poly-resin is utilized for PMS® colors.

DIE CHARGE: \$75.00(v). 500 pcs. or more, No Charge.

PIERCING (Inner hole cuts): \$25.00(v) plus .05(v) running charge per hole.

ANTIQUÉ FINISH: Copper or bronze add .10(v).
Silver or gold add .20(v).

SANDBLASTING: Add .10(v) to unit cost.

BACK DIE STAMPING: Add .10(v) plus an additional \$31.25(v) die charge.

ADDITIONAL COLORS: Add .10(v) per color.

GLITTER COLORS: Add .15(v) per color. Standard PMS® colors include: Red (186), White (Opal), Blue (Reflex), Yellow (116), Green (348), Orange (165), Purple (266), Pink (238), Lt Blue (312), Black, Gold and Silver. Slight color variance is normal with glitter material.

GLOW-IN-DARK: Add .15(v) per glow color. In day light, glow color appears cream on finished metal. Glows green or blue in the dark. Colors available are green or blue.

ATTACHMENTS: Other attachment options available. See page 10.

ABSOLUTE MINIMUM: 125 pieces. Add 25% to 250 piece unit cost.

PACKAGING: Bulk packed in individual polybags. Other packaging options available, please call factory.

DIMENSIONS: 3-D must be quoted, please call factory.

PRE-PRODUCTION PROOF: \$35.00(v) plus a one time die charge.

PRODUCTION TIME: 3-5 weeks.

Size	250	500	1000	2500	5000	7500+
3/4"	1.98	1.80	1.56	1.34	1.14	
7/8"	2.10	1.92	1.68	1.44	1.24	Call
1"	2.20	2.02	1.76	1.52	1.32	Factory
1 1/4"	2.56	2.38	2.14	1.94	1.64	
1 1/2"	3.58	3.02	2.88	2.48	2.04	

(5p)



3-D

