

Laser-fired Cloisonné

Using the same process as cloisonné with up to four colors and plated in gold, silver, bronze, nickel or black nickel, this hard enamel pin implements a laser-printing technique that includes one PMS® color match. Since there is no metal to separate the added laser coloring, a higher level of detailing will be visible. A standard military clutch or safety pin backing is included.

DIE CHARGE: \$75.00(v). 500 pcs. or more, No Charge.

PIERCING (Inner hole cuts): \$25.00(v) plus .05(v) running charge per hole.

ANTIQUÉ FINISH: Copper or bronze add .10(v). Silver or gold add .20(v).

SANDBLASTING: Add .10(v) to unit cost.

BACK DIE STAMPING: Add .10(v) plus an additional \$31.25(v) die charge.

ADDITIONAL LASER-FIRED COLORS: \$50.00(v) plus .05(v) per color running charge.

ADDITIONAL CLOISSONNÉ COLORS: Add .10(v) per color.

GLITTER COLORS: Add .15(v) per color. Standard PMS® colors include: Red (186), White (Opal), Blue (Reflex), Yellow (116), Green (348), Orange (165), Purple (266), Pink (238), Lt Blue (312), Black, Gold and Silver. Slight color variance is normal with glitter material.

GLOW-IN-DARK: Add .15(v) per glow color. In day light, glow color appears cream on finished metal. Glows green or blue in the dark. Colors available are green or blue.

ATTACHMENTS: Attachment options, see page 10.

ABSOLUTE MINIMUM: 125 pieces. Add 25% to 250 piece unit cost.

PACKAGING: Bulk packed in individual polybags. Other packaging options available, please call factory.

DIMENSIONS: 3-D must be quoted, please call factory.

PRE-PRODUCTION PROOF: \$35.00(v) plus a one time die charge.

PRODUCTION TIME: 3-5 weeks.

Size	250	500	1000	2500	5000	7500+
3/4"	2.46	2.08	1.74	1.46	1.24	
7/8"	2.58	2.20	1.86	1.56	1.34	Call
1"	2.68	2.30	1.94	1.64	1.42	Factory
1 1/4"	3.04	2.66	2.32	2.06	1.74	
1 1/2"	4.06	3.30	3.06	2.60	2.14	

(5p)



Cloisonné: White
Laser-Print: Pink,
Blue & Black



Cloisonné: White & Black
Laser-Print: Red

