

Soft Enamel, Die-Struck Plus+ & Economy

Soft Enamel

This process is also known as die-struck. The extra thickness created by die stamping brass is filled with up to four PMS® color matched enamels. Precious metal plating of gold, silver, bronze, nickel or black nickel and polishing provides a rich enhancement of coloring and is an economical alternative to cloisonné. Applying a clear epoxy dome will increase the finished look and feel of this procedure. A standard military clutch or safety pin backing is included.

Die Struck Plus+

Die-struck brass is plated with gold, silver, bronze, nickel or black-nickel. The foreground is raised and hand polished creating a jewelry-like finish. The background can be sandblasted creating a textured look or remain shiny for an image of prestige and luster. A standard military clutch or safety pin backings included.

Economy (Iron)

Created with the same quality and detail of traditional metal, but struck in iron. Perfect for a 1-piece magnetic attachment (pinless pins). Cannot be antiqued or textured. Reduce pricing shown by 10%.

Size	250	500	1000	2500	5000	7500+
3/4"	1.72	1.48	1.24	1.08	0.90	
7/8"	1.78	1.54	1.30	1.14	0.96	Call
1"	1.84	1.60	1.42	1.22	1.00	Factory
1 1/4"	2.10	1.84	1.68	1.42	1.22	
1 1/2"	2.76	2.30	1.98	1.76	1.46	

(5p)

DIE CHARGE: \$75.00(v). 500 pcs. or more, No Charge.

PIERCING (Inner hole cuts): \$25.00(v) plus .05(v) running charge per hole.

ANTIQUÉ FINISH: Copper or bronze add .10(v). Silver or gold, add .20(v).

BACK DIE STAMPING: Add .10(v) plus an additional \$31.25(v) die charge.

ADDITIONAL COLORS: Add .10(v) per color.

GLITTER COLORS: Add .15(v) per color. PMS® colors include: Red (186), White (Opal), Blue (Reflex), Yellow (116), Green (348), Orange (165), Purple (266), Pink (238), Lt Blue (312), Black, Gold and Silver. Slight color variance is normal with glitter material. Epoxy dome required.



Glitter

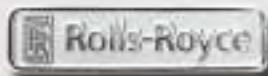


Piercing

Bobble Spring (with Glitter)



Antique Silver



Antique Gold



Antique Copper

Antique Bronze

GLOW-IN-DARK: Add .15(v) per glow color. In day light, glow color appears cream on finished metal. Glows green or blue in the dark. Colors available are green or blue.

ATTACHMENTS: Other attachment options available. See page 10.

ABSOLUTE MINIMUM: 125 pieces. Add 25% to 250 piece unit cost.

PACKAGING: Bulk packed in individual polybags. Other packaging options available, please call factory.

DIMENSIONS: 3-D must be quoted, please call factory.

PRE-PRODUCTION PROOF: \$35.00(v) plus a one time die charge.

PRODUCTION TIME: 3-5 weeks.