

# Screen Print & Four-Color Process

Here are two options to duplicate a color photograph or image without the need for metal walls separating the colors. An epoxy dome and a military or safety pin backing and PMS® colors are standard. The pin edge is solid brass, but can be plated with gold, silver, nickel or black nickel. Film separation may be required to the finished pin size, contact factory for more details.

**BACK DIE STAMPING:** Add .10(v) plus \$31.25(v) die charge.

**GLITTER COLORS:** Add .15(v) per color plus \$40.00(v) per screen. PMS® colors include: Red (186), White (Opal), Blue (Reflex), Yellow (116), Green (348), Orange (165), Purple (266), Pink (238), Lt Blue (312), Black, Gold and Silver. Slight color variance is normal with glitter material. Epoxy dome required.

**GLOW-IN-DARK:** Add .15(v) per glow color plus \$40.00(v) per screen. In day light, glow color appears cream on finished metal. Glows green or blue in the dark. Colors available are green or blue. Epoxy dome required.

**ATTACHMENTS:** Other attachment options available. See page 10.

**ABSOLUTE MINIMUM:** 500 pieces.

**PACKAGING:** Bulk packed in individual polybags.

**PRE-PRODUCTION PROOF:** \$50.00(v) plus related screen or film charges.

**PRODUCTION TIME:** 3-5 weeks.

Size	500	1000	2500	5000	7500+
7/8"	1.34	1.14	0.98	0.84	Call
1"	1.40	1.22	1.04	0.86	Factory
1 1/4"	1.52	1.34	1.14	1.06	

(4p)

## Screen Print

Provides color reproduction using PMS® spot colors only. This process includes up to three screens with options to add more.

**SCREEN CHARGES:** \$125.00(v) for up to three screened colors.

**ADDITIONAL COLORS:** Add .10(v) plus \$35.00(v) screen per color.



## Four-Color Process

Process printing allows you to blend, screendown and shadow colors. This usually requires film-separated artwork with registration markings for correct overlay. There is no limit on the colors since this process will match the color picture artwork.

**FILM CHARGE:** \$200.00(v).



# Stock American Flag Pins

Item	Description	100 Piece Pack (p)
DSG-1	3/4" Die Struck Gold	.90
DSN-1	3/4" Die Struck Nickel	.90
SP-1	3/4" Screen Print w/Epoxy	.50

**PACKAGING:** Individually polybag.



DSG-1



DSN-1



SP-1