

About Bendaflex® PVC Products

Poly-vinyl chloride (PVC) is commonly used in modern household plumbing. Some schools use PVC goal posts on the football field and even the "vinyl" siding on houses is made of PVC.

Your **Bendaflex® PVC** custom design is engraved in metal creating a steel die, then transferred to a silicon mold before mass production. The recessed areas of the silicon mold are hand-injected with rubberized and flexible pantone® color PVC paste, one color at a time using syringes. It is then baked at a high temperature. The PVC colors do not touch or run together except at the base material, a solid PVC color.

Any excess material is removed using small scissors.

PVC is measured by using the longest length, whether that is horizontal or vertical. Most designs use a 2-D or flat impression, but the molding can be dramatically raised and curved, adding more material and having a 3-D presentation. Glow-in-the-dark material, screen-printing and a wide range of attachments can be included.

PVC is widely used on consumer products such as shoes, bags and hats. Premiums and giveaways include key tags, lapel pins, zipper pulls and labels.



Bendaflex® PVC Keytags

This process involves injecting PMS® colors into flexible, non-toxic PVC. This is molded into virtually any shape or size and has the look and feel of soft rubber. Skillfully finished in a 2-D appearance, these can be constructed into a 3-D presentation. Extraordinary visibility and usage will make these PVC items an outstanding value and enhance an impressive event.

The following applies to ALL BendaFlex® PVC products:

ARTWORK: Black and white line art with color composite.

COLORS: Includes up to 4 injected colors. Additional colors add .05(v).

BACKSIDE: Shiny black backside. Textured backing add .10(v).

PACKAGING: Bulk packed and individually polybagged.

BACKSIDE PRINT: A 1-color imprint is available on the backside. Add .05(v) plus a \$35.00(v) screen charge.

DOUBLE SIDE: Add 100% to unit cost and mold charge.

ATTACHMENTS: Split metal keyring included. Wrist coil add .35(v). Chain link attachment add .05(v).

GLOW MATERIAL: Glow in the dark material add 30% to unit cost.

3-DIMENSION: Add 30% to unit cost and 40% to mold charge.

THICKNESS: 2-D: approximately 4mm to 6mm.
3-D: approximately 5mm to 7mm.

PRE-PRODUCTION: Required on all orders unless otherwise stated. 2-3 weeks with acceptable art.

PRODUCTION TIME: 3-4 weeks from pre-production approval.

REORDERS: 3-4 weeks.



3-D



Glow Material



Wrist Coil

Size	500	1000	2500	5000	10000+	Mold
2" x 2"	1.76	1.46	1.40	1.16	0.98	280.00
2" x 2 1/2"	1.84	1.56	1.48	1.24	1.02	300.00
2" x 3"	1.92	1.64	1.42	1.32	1.08	300.00
2 1/2" x 2 1/2"	1.98	1.72	1.48	1.38	1.14	300.00
3 1/2" x 2 1/2"	2.08	1.82	1.54	1.46	1.22	320.00
3" x 3"	2.20	1.92	1.62	1.52	1.28	320.00
3 1/2" x 3 1/2"	2.36	2.10	1.90	1.64	1.38	320.00 (5pv)



2-D



2-D



Bendaflex® Lapel Pins, Zipper Pulls, Clipmarks, Magnets & Labels

Lapel Pins

Size	500	1000	2500	5000	10000+	Mold
1"	1.44	1.06	0.90	0.86	0.74	240.00
1 1/4"	1.58	1.12	0.94	0.88	0.78	240.00
1 1/2"	1.66	1.18	1.00	0.92	0.82	260.00

(5pv)

Zipper Pulls

Size	500	1000	2500	5000	10000+	Mold
1"	1.44	1.06	0.90	0.86	0.74	240.00
1 1/4"	1.58	1.12	0.94	0.88	0.78	240.00
1 1/2"	1.66	1.18	1.00	0.92	0.82	260.00

(5pv)

Clipmarks

Size	500	1000	2500	5000	10000+	Mold
1"	1.38	1.10	1.00	0.88	0.74	280.00
1 1/4"	1.52	1.20	1.12	0.94	0.82	280.00
1 1/2"	1.64	1.28	1.18	1.00	0.88	280.00

(5pv)

Magnets (Fridge)

Size	500	1000	2500	5000	10000+	Mold
2" x 2"	1.88	1.56	1.36	1.18	1.02	280.00
2" x 2.5"	1.96	1.68	1.48	1.28	1.08	300.00
2" x 3"	2.04	1.78	1.58	1.36	1.14	300.00
2.5" x 2.5"	2.16	1.88	1.68	1.40	1.20	300.00
3.5" x 2.5"	2.24	2.02	1.78	1.50	1.28	320.00
3" x 3"	2.30	2.10	1.84	1.56	1.34	320.00

(5pv)

Labels

Size	500	1000	2500	5000	10000+	Mold
1 1/2"	1.40	1.14	0.98	0.86	0.70	250.00
2"	1.50	1.22	1.06	0.94	0.78	250.00
2 1/2"	1.64	1.32	1.16	1.04	0.88	280.00
3"	1.82	1.46	1.24	1.18	0.98	280.00
3 1/2"	2.08	1.62	1.38	1.36	1.12	300.00

(5pv)



Shown With Screen Print



Lip Edge



Channel Edge

